



Sanded Scratch and Brown

Fibered 3 Coat Portland Cement Plaster Base



DESCRIPTION:

- A fiber-reinforced factory blended cement scratch and brown coat for use in 3 coat stucco conforming to ASTM C 926.
- Factory prepared blend of portland cement, fibers, ASTM C-144 sand, and proprietary ingredients.
- Can be installed up to 3/8 in. (9.5 mm) thick in one application.

USES:

Stucco base over:

- Concrete
- Masonry
- Metal Lath

Lath is applied over:

1. Building paper or continuous sheathing

COMPOSITION:

- Binder: Portland cement
- Reinforcement: Glass and polypropylene fibers. ASTM C-144 Sand.
- Color: Gray

PHYSICAL PROPERTIES:

Meets code criteria for exterior portland cement plaster.



Sanded Scratch and Brown

Fibered 3 Coat Portland Cement Plaster Base

COVERAGE:

Depending on the condition of substrate and the thickness of application, approximate coverages are:

- at 3/8 in. (9.5mm): 20-30 ft², (1.85-2.79 m²)
- at 3/4 in. (19mm): 10-20 ft², (1-1.85 m²)

CONTAINER:

80 lbs. (36 kg) net weight in a multi-wall, water-resistant bag.

- Storage: Store off ground and protect from rain and moisture.
- Shelf Life: Six months if protected from sun, freezing and moisture.

WORKING TIME:

Sets in 30-45 minutes after mixing, depending on conditions.

SURFACE PREPARATION:

- On masonry and concrete, apply only to surfaces that are sound, clean, dry, unpainted, and free of any residue which may affect the ability of Sanded Scratch and Brown to bond to the surface.
- On lathed construction, apply to lath installed in accordance with ASTM C 1063. Cover wood-based sheathings with two layers of "10 Minute" or one layer of "60 Minute" Grade D building paper. Other sheathed substrates require one layer of "10 Minute" Grade D building paper.

Teifs Sanded Scratch and Brown requires weather barrier installed and flashed in accordance with the building code and to form a water-shedding surface. Stucco is not a weather barrier.

- Do not apply to substrates which are frozen or contain frost or ice.
- Apply to surface prepared for Portland Cement plaster.
- Mix and install scratch and brown coats in accordance with ASTM C 926
- For additional options for surface preparation, contact ParexLahabra Technical Service Department.

MIXING:

- Use clean equipment for mixing and preparation.
- Mix 1-2 gallons of water to an 80 lbs. (36 kg) bag of Sanded Scratch & Brown
- Place the water in the mixer, and then slowly add the cement product and the sand.
- Use cool, clean water; let hose run to clear it of hot water.
- Optional: Use 1 gallon of Teifs Admix per bag to improve workability, bond, and strength. Only Teifs Admix should be used.
- No other additives of any kind, such as Portland cement, lime, rapid binders, antifreeze, accelerators, etc. should be added under any circumstances.
- Mix 3-5 minutes.

- Stop mixer and allow mix to slake for 8 minutes.
- Briefly re-mix before using.

APPLICATION:

- Read entire label before using this product.
- Apply by hand trowel or plaster gun to 3/8 in. (9.5mm) thickness.
- For Portland cement-based stucco finish, lightly moisten the surface of brown coat before application.
- Texture may be applied as soon as base has set sufficiently to receive it.
- Teifs Sanded Scratch and Brown should be kept moist by fogging with water for at least 48 hours after application, or longer in dry weather.
- Start light fogging after initial set of 1-2 hours.
- Allow Teifs Sanded Scratch and Brown to dry thoroughly before applying acrylic primers or finishes.

LIMITATIONS:

- Ambient and surface temperature must be 40 °F (4 °C) or higher during application and drying time. Protect from freezing for a period of not less than 24 hours after set has occurred. Provide supplemental heat and protection from precipitation as needed.
- Ambient and surface temperatures must not exceed 120 °F (49 °C) during and 24 hours after application.
- Avoid application in direct sunlight in hot weather.



Corporate Office

ParexLahabra, Inc.
4125 E. La Palma Avenue,
Suite 250
Anaheim, CA 92807
(714) 778-2266
(866) 516-0061

Sales Office

Teifs
220 Burseson
San Antonio, TX 78202
(800) 358-4785

Plants

French Camp, CA
San Antonio, TX

